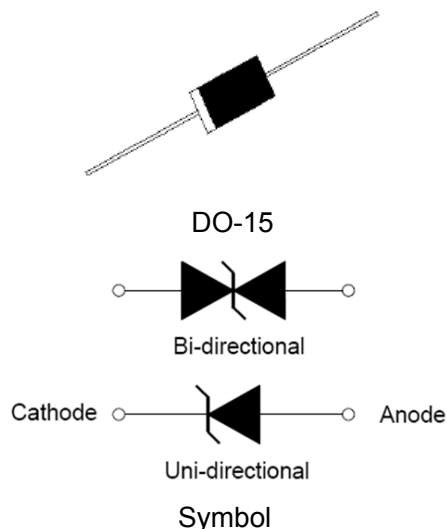


**SA Series 500W Transient Voltage Suppressor**

Rev.3.2

**DESCRIPTION**

The SA series of high current uni/bi-directional transient suppressors are designed for A.C. line protection and high power DC bus clamping applications. These devices offer uni/bi-directional port protection from 5.0 volts to 220 volts. They provide a clamping voltage lower than the avalanche voltage. Therefore, any voltage rise due to increased current conduction is contained to a minimum, providing the best possible protection level. They can also be connected in series and/or parallel to create very high capacity protection solutions.

**FEATURES**

- ✧ Low incremental surge resistance.
- ✧ Excellent clamping capability.
- ✧ Color band denoted cathode except bidirectional.
- ✧ Typical  $I_R$  less than  $1\mu A$  above 10V.
- ✧ High temperature wave soldering:  $265^{\circ}C/10s$  at terminals.
- ✧ Plastic package has underwriters laboratory flammability 94V-0.
- ✧ 500W peak pulse power capability at  $10 \times 1000\mu s$  waveform.
- ✧ Fast response time: typically less than 1.0ps from 0V to  $V_{BR}$  min.

**ABSOLUTE MAXIMUM RATINGS** ( $T_A=25^{\circ}C$ , RH=45%-75%, unless otherwise noted)

| Parameter                                                                                | Symbol          | Value       | Unit          |
|------------------------------------------------------------------------------------------|-----------------|-------------|---------------|
| Peak pulse power dissipation on 10/1000 $\mu s$ waveform                                 | $P_{PP}$        | 500         | W             |
| Steady state power dissipation at $T_L=75^{\circ}C$                                      | $P_{M(AV)}$     | 3.0         | W             |
| Peak forward surge current, 8.3ms single half sine-wave for unidirectional only (NOTE 1) | $I_{FSM}$       | 70          | A             |
| Maximum instantaneous forward voltage at 35A for unidirectional                          | $V_F$           | 3.5         | V             |
| Operating junction and storage temperature range                                         | $T_J, T_{STG}$  | -55 to +175 | $^{\circ}C$   |
| Typical thermal resistance junction to lead                                              | $R_{\theta JL}$ | 20          | $^{\circ}C/W$ |

**ABSOLUTE MAXIMUM RATINGS** ( $T_A=25^{\circ}\text{C}$ , RH=45%-75%, unless otherwise noted, continued)

| Parameter                                      | Symbol          | Value | Unit                        |
|------------------------------------------------|-----------------|-------|-----------------------------|
| Typical thermal resistance junction to ambient | $R_{\theta JA}$ | 75    | $^{\circ}\text{C}/\text{W}$ |

**Notes:**

- 1 Measured on 8.3ms single half sine wave or equivalent square wave for unidirectional device only, duty cycle=4 per minute maximum

**ELECTRICAL CHARACTERISTICS** ( $T_A=25^{\circ}\text{C}$ )

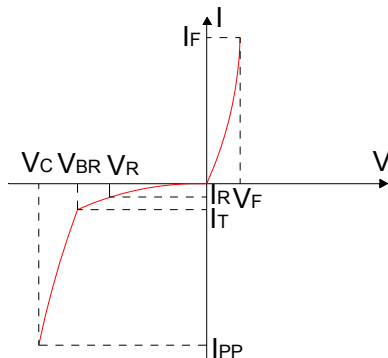
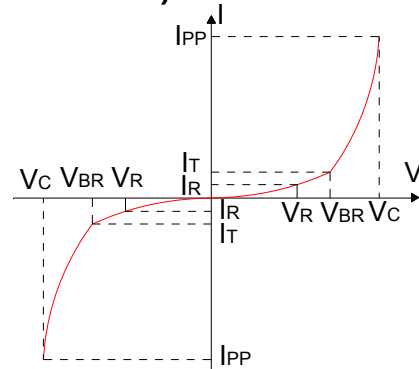
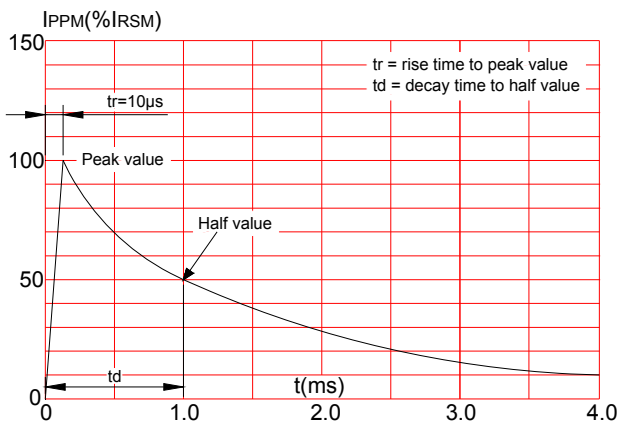
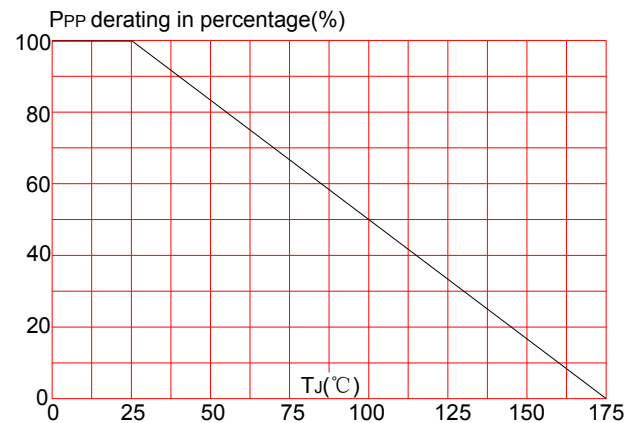
| Part Number |          | $V_R$ | $I_R@V_R$     | $V_{BR}@I_T$ |        | $I_T$ | $V_C@I_{PP}$ | $I_{PP}^{①}$ |
|-------------|----------|-------|---------------|--------------|--------|-------|--------------|--------------|
| Uni-Polar   | Bi-Polar | V     | $\mu\text{A}$ | min(V)       | max(V) | mA    | max(V)       | A            |
| SA5.0A      | SA5.0CA  | 5.0   | 200           | 6.40         | 7.00   | 10    | 9.2          | 55.4         |
| SA6.0A      | SA6.0CA  | 6.0   | 200           | 6.67         | 7.37   | 10    | 10.3         | 49.5         |
| SA6.5A      | SA6.5CA  | 6.5   | 120           | 7.22         | 7.98   | 10    | 11.2         | 45.5         |
| SA7.0A      | SA7.0CA  | 7.0   | 50            | 7.78         | 8.60   | 10    | 12.0         | 42.5         |
| SA7.5A      | SA7.5CA  | 7.5   | 50            | 8.33         | 9.21   | 1     | 12.9         | 39.5         |
| SA8.0A      | SA8.0CA  | 8.0   | 20            | 8.89         | 9.83   | 1     | 13.6         | 37.5         |
| SA8.5A      | SA8.5CA  | 8.5   | 10            | 9.44         | 10.40  | 1     | 14.4         | 35.5         |
| SA9.0A      | SA9.0CA  | 9.0   | 5             | 10.00        | 11.10  | 1     | 15.4         | 33.1         |
| SA10A       | SA10CA   | 10.0  | 2             | 11.10        | 12.30  | 1     | 17.0         | 30.0         |
| SA11A       | SA11CA   | 11.0  | 1             | 12.20        | 13.50  | 1     | 18.2         | 28.0         |
| SA12A       | SA12CA   | 12.0  | 1             | 13.30        | 14.70  | 1     | 19.9         | 25.6         |
| SA13A       | SA13CA   | 13.0  | 1             | 14.40        | 15.90  | 1     | 21.5         | 23.7         |
| SA14A       | SA14CA   | 14.0  | 1             | 15.60        | 17.20  | 1     | 23.2         | 22.0         |
| SA15A       | SA15CA   | 15.0  | 1             | 16.70        | 18.50  | 1     | 24.4         | 20.9         |
| SA16A       | SA16CA   | 16.0  | 1             | 17.80        | 19.70  | 1     | 26.0         | 19.6         |
| SA17A       | SA17CA   | 17.0  | 1             | 18.90        | 20.90  | 1     | 27.6         | 18.5         |
| SA18A       | SA18CA   | 18.0  | 1             | 20.00        | 22.10  | 1     | 29.2         | 17.5         |
| SA20A       | SA20CA   | 20.0  | 1             | 22.20        | 24.50  | 1     | 32.4         | 15.7         |
| SA22A       | SA22CA   | 22.0  | 1             | 24.40        | 26.90  | 1     | 35.5         | 14.4         |
| SA24A       | SA24CA   | 24.0  | 1             | 26.70        | 29.50  | 1     | 38.9         | 13.1         |
| SA26A       | SA26CA   | 26.0  | 1             | 28.90        | 31.90  | 1     | 42.1         | 12.1         |
| SA28A       | SA28CA   | 28.0  | 1             | 31.10        | 34.40  | 1     | 45.4         | 11.2         |
| SA30A       | SA30CA   | 30.0  | 1             | 33.30        | 36.80  | 1     | 48.4         | 10.5         |

**ELECTRICAL CHARACTERISTICS** ( $T_A=25^{\circ}\text{C}$ , continued)

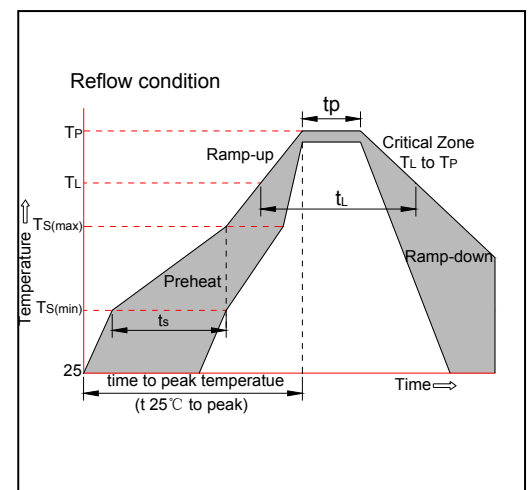
| Part Number |          | $V_R$ | $I_R@V_R$     | $V_{BR}@I_T$ |        | $I_T$ | $V_C@I_{PP}$ | $I_{PP}^{①}$ |
|-------------|----------|-------|---------------|--------------|--------|-------|--------------|--------------|
| Uni-Polar   | Bi-Polar | V     | $\mu\text{A}$ | min(V)       | max(V) | mA    | max(V)       | A            |
| SA33A       | SA33CA   | 33.0  | 1             | 36.70        | 40.60  | 1     | 53.3         | 9.6          |
| SA36A       | SA36CA   | 36.0  | 1             | 40.00        | 44.20  | 1     | 58.1         | 8.8          |
| SA40A       | SA40CA   | 40.0  | 1             | 44.40        | 49.10  | 1     | 64.5         | 7.9          |
| SA43A       | SA43CA   | 43.0  | 1             | 47.80        | 52.80  | 1     | 69.4         | 7.3          |
| SA45A       | SA45CA   | 45.0  | 1             | 50.00        | 55.30  | 1     | 72.7         | 7.0          |
| SA48A       | SA48CA   | 48.0  | 1             | 53.30        | 58.90  | 1     | 77.4         | 6.6          |
| SA51A       | SA51CA   | 51.0  | 1             | 56.70        | 62.70  | 1     | 82.4         | 6.2          |
| SA54A       | SA54CA   | 54.0  | 1             | 60.00        | 66.30  | 1     | 87.1         | 5.9          |
| SA58A       | SA58CA   | 58.0  | 1             | 64.40        | 71.20  | 1     | 93.6         | 5.4          |
| SA60A       | SA60CA   | 60.0  | 1             | 66.70        | 73.70  | 1     | 96.8         | 5.3          |
| SA64A       | SA64CA   | 64.0  | 1             | 71.10        | 78.60  | 1     | 103.0        | 5.0          |
| SA70A       | SA70CA   | 70.0  | 1             | 77.80        | 86.00  | 1     | 113.0        | 4.5          |
| SA75A       | SA75CA   | 75.0  | 1             | 83.30        | 92.10  | 1     | 121.0        | 4.2          |
| SA78A       | SA78CA   | 78.0  | 1             | 86.70        | 95.80  | 1     | 126.0        | 4.0          |
| SA85A       | SA85CA   | 85.0  | 1             | 94.40        | 104.0  | 1     | 137.0        | 3.7          |
| SA90A       | SA90CA   | 90.0  | 1             | 100.0        | 111.0  | 1     | 146.0        | 3.5          |
| SA100A      | SA100CA  | 100.0 | 1             | 111.0        | 123.0  | 1     | 162.0        | 3.1          |
| SA110A      | SA110CA  | 110.0 | 1             | 122.0        | 135.0  | 1     | 177.0        | 2.9          |
| SA120A      | SA120CA  | 120.0 | 1             | 133.0        | 147.0  | 1     | 193.0        | 2.6          |
| SA130A      | SA130CA  | 130.0 | 1             | 144.0        | 159.0  | 1     | 209.0        | 2.4          |
| SA150A      | SA150CA  | 150.0 | 1             | 167.0        | 185.0  | 1     | 243.0        | 2.1          |
| SA160A      | SA160CA  | 160.0 | 1             | 178.0        | 197.0  | 1     | 259.0        | 2.0          |
| SA170A      | SA170CA  | 170.0 | 1             | 189.0        | 209.0  | 1     | 275.0        | 1.9          |
| SA180A      | SA180CA  | 180.0 | 1             | 201.0        | 222.0  | 1     | 292.0        | 1.7          |
| SA200A      | SA200CA  | 200.0 | 1             | 224.0        | 247.0  | 1     | 324.0        | 1.5          |
| SA220A      | SA220CA  | 220.0 | 1             | 246.0        | 272.0  | 1     | 356.0        | 1.4          |

① Surge waveform: 10/1000 $\mu\text{s}$  $V_R$ : Stand-off voltage -- maximum voltage that can be applied $V_{BR}$ : Breakdown voltage $V_C$ : Clamping voltage -- peak voltage measured across the suppressor at a specified  $I_{PP}$  $I_R$ : Reverse leakage current

**RATINGS AND V-I CHARACTERISTICS CURVES** ( $T_A=25^\circ\text{C}$ , unless otherwise noted)

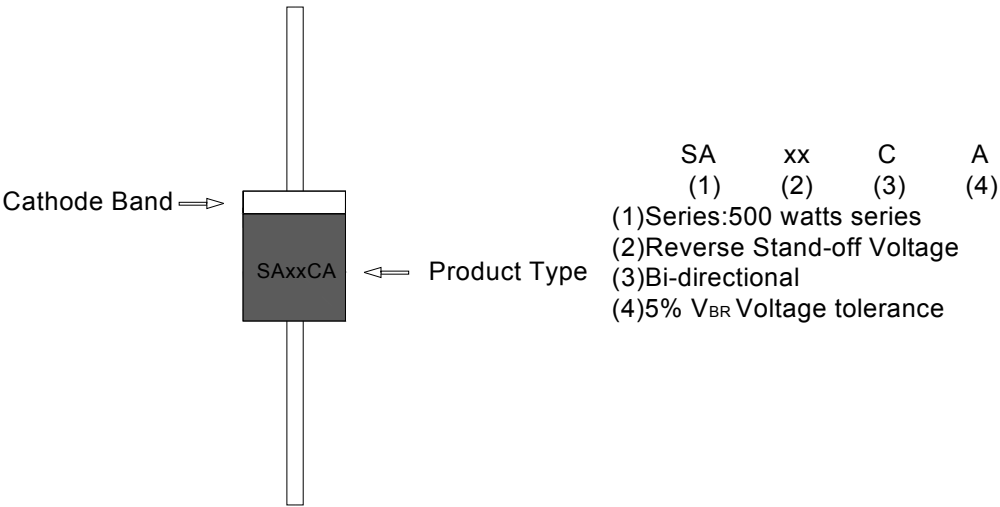
**FIG.1: V- I curve characteristics (Uni-directional)**

**FIG.2: V- I curve characteristics (Bi-directional)**

**FIG.3: Pulse waveform**

**FIG.4: Pulse derating curve**

**SOLDERING PARAMETERS**

| Reflow Condition                                       |                                   | Pb-Free assembly<br>(see figure at right) |
|--------------------------------------------------------|-----------------------------------|-------------------------------------------|
| Pre Heat                                               | -Temperature Min ( $T_{s(min)}$ ) | +150°C                                    |
|                                                        | -Temperature Max( $T_{s(max)}$ )  | +200°C                                    |
|                                                        | -Time (Min to Max) ( $t_s$ )      | 60-180 secs.                              |
| Average ramp up rate (Liquidus Temp ( $T_L$ ) to peak) |                                   | 3°C/sec. Max                              |
| $T_{s(max)}$ to $T_L$ - Ramp-up Rate                   |                                   | 3°C/sec. Max                              |
| Reflow                                                 | -Temperature( $T_L$ )(Liquidus)   | +217°C                                    |
|                                                        | -Temperature( $t_L$ )             | 60-150 secs.                              |
| Peak Temp ( $T_p$ )                                    |                                   | +260(+0/-5)°C                             |
| Time within 5°C of actual Peak Temp ( $t_p$ )          |                                   | 20-40secs.                                |
| Ramp-down Rate                                         |                                   | 6°C/sec. Max                              |
| Time 25°C to Peak Temp ( $T_p$ )                       |                                   | 8 min. Max                                |
| Do not exceed                                          |                                   | +260°C                                    |

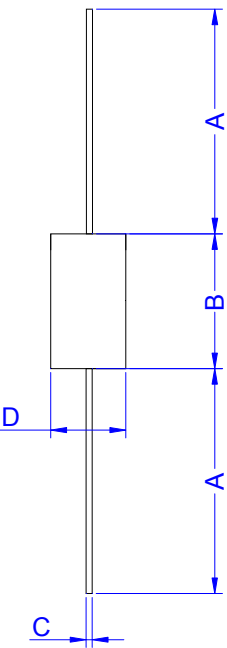


| Flow/Wave Soldering(Solder Dipping) |         |
|-------------------------------------|---------|
| Peak temperature                    | 265°C   |
| Dipping time                        | 10 sec. |
| Soldering                           | 1 time  |

MARKING & ORDERING INFORMATION



PACKAGE MECHANICAL DATA



| Ref. | Dimensions |       |             |      |
|------|------------|-------|-------------|------|
|      | Inches     |       | Millimeters |      |
|      | Min.       | Max.  | Min.        | Max. |
| A    | 1.000      | -     | 25.40       | -    |
| B    | 0.228      | 0.300 | 5.80        | 7.62 |
| C    | 0.022      | 0.035 | 0.56        | 0.89 |
| D    | 0.102      | 0.142 | 2.60        | 3.60 |

DO-15

| Part Number | UNIT WEIGHT<br>(g/PCS) typ. | Case Type      | Quantity | Packing Option |
|-------------|-----------------------------|----------------|----------|----------------|
| SAxxA/CA    | 0.42                        | DO-15/DO-204AC | 2000     | Box            |

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