

Description

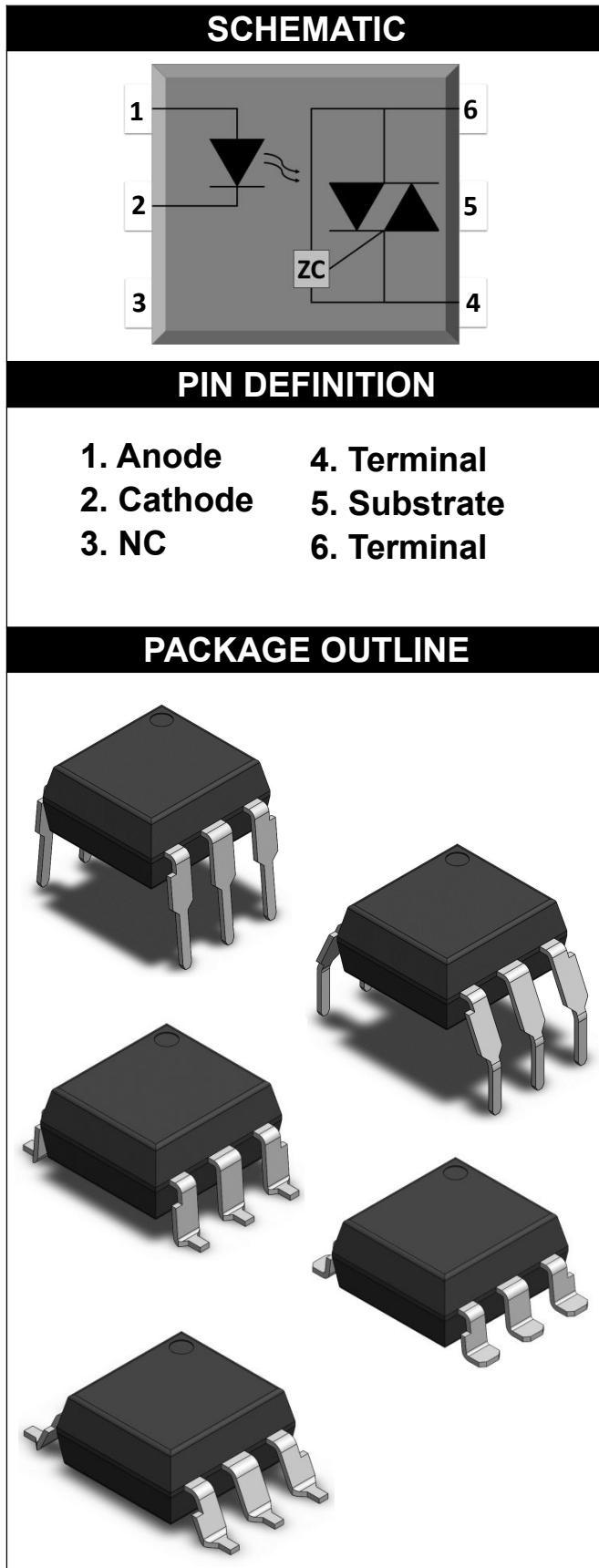
The TWS303X, TWS304X and TWS306X and TWS308X series combine an AlGaAs infrared emitting diode as the emitter which is optically coupled to a monolithic silicon zero-cross photo triac in a plastic DIP6 package with different lead forming options.

Features

- High isolation 5000 VRMS
- DC input with zero-cross photo triac output
- Operating temperature range - 40 °C to 100 °C
- REACH & RoHS compliance
- MSL class 1
- Regulatory Approvals
 - UL - UL1577
 - VDE - EN60747-5-5(VDE0884-5)
 - CQC - GB4943.1, GB8898

Applications

- Solenoid/valve controls
- Lighting controls
- Motor controls
- Temperature controls
- Static AC power switches
- Solid state relays
- Interfacing microprocessors to 115 to 240VAC peripherals



ABSOLUTE MAXIMUM RATINGS				
PARAMETER	SYMBOL	VALUE	UNIT	NOTE
INPUT				
Forward Current	I_F	60	mA	
Reverse Voltage	V_R	6	V	
Junction Temperature	T_j	125	°C	
Input Power Dissipation	P_I	100	mW	
OUTPUT				
Off-state Output Terminal Voltage	TWS303X	V_{DRM}	250	V
	TWS304X		400	
	TWS306X		600	
	TWS308X		800	
Peak Repetitive Surge Current PW=100μs, 120pps	I_{TSM}	1	A	
On-State RMS Current	$I_{T(RMS)}$	100	mA	
Junction Temperature	T_j	125	°C	
Output Power Dissipation	P_o	300	mW	
COMMON				
Total Power Dissipation	P_{tot}	400	mW	
Isolation Voltage	V_{iso}	5000	Vrms	1
Operating Temperature	T_{opr}	-40~100	°C	
Storage Temperature	T_{stg}	-55~125	°C	
Soldering Temperature	T_{sol}	260	°C	2

Note 1. AC For 1 Minute, R.H. = 40 ~ 60%

Note 2. For 10 seconds

DIP6, DC Input, Zero-Cross Photo TRIAC Coupler

ELECTRICAL OPTICAL CHARACTERISTICS at Ta=25°C							
PARAMETER	SYMBOL	MIN.	TYP.	MAX.	UNIT	TEST CONDITION	NOTE
INPUT							
Forward Voltage	V _F	-	1.24	1.4	V	I _F =10mA	
Reverse Current	I _R	-	-	10	μA	V _R =6V	
Input Capacitance	C _{in}	-	8.5	250	pF	V=0, f=1kHz	
OUTPUT							
Peak Off-state Current, Either Direction	I _{DRM}	-	-	500	nA	V _{DRM} =Rated V _{DRM} I _F =0	
Peak On-state Voltage, Either Direction	V _{TM}	-	1.59	2.5	V	I _{TM} =100mA	
Critical Rate of Rise of Off-state Voltage	dV/dt	1000	-	-	V/μs	V _{PEAK} =400V, I _F =0	3
TRANSFER CHARACTERISTICS							
LED Trigger Current	TWS3031,TWS3041, TWS3061,TWS3081	I _{FT}	-	-	15	mA	Terminal Voltage = 3V I _{TM} =100mA
			-	-	10		
			-	-	5		
Holding Current	I _H	-	237	-	μA		
Isolation Resistance	R _{iso}	10 ¹²	10 ¹⁴	-	Ω	DC500V, 40 ~ 60% R.H.	
Floating Capacitance	C _{IO}	-	0.4	-	pF	V=0, f=1MHz	
ZERO-CROSSING CHARACTERISTICS							
Inhibit Voltage	V _{INH}	-	-	20	V	I _F =Rated I _{FT}	
Leakage in Inhibited State	I _{DRM2}	-	-	500	μA	I _F =Rated I _{FT} V _{DRM} =Rated V _{DRM}	

Note3. Test voltage must be applied within dV/dt rating.

CHARACTERISTIC CURVES

Fig.1 Forward Current vs. Ambient Temperature

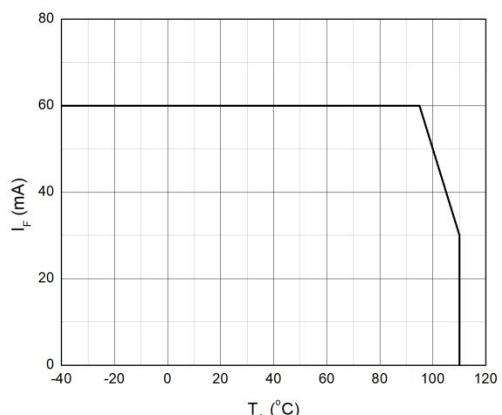


Fig.2 On-state Terminal Current vs. Ambient Temperature

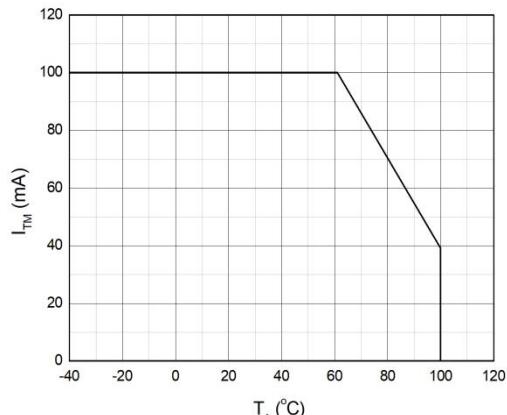


Fig.3 Forward Current vs. Forward Voltage

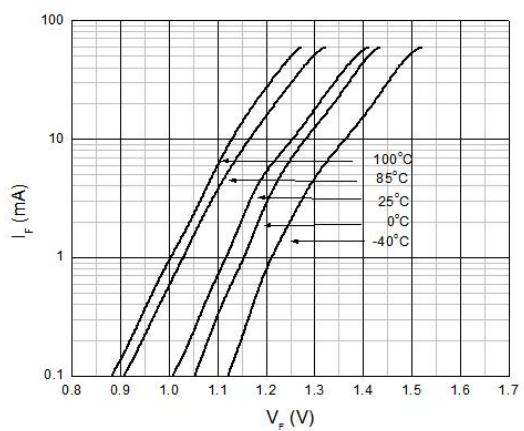


Fig.4 Off-state Terminal Current vs. Ambient Temperature

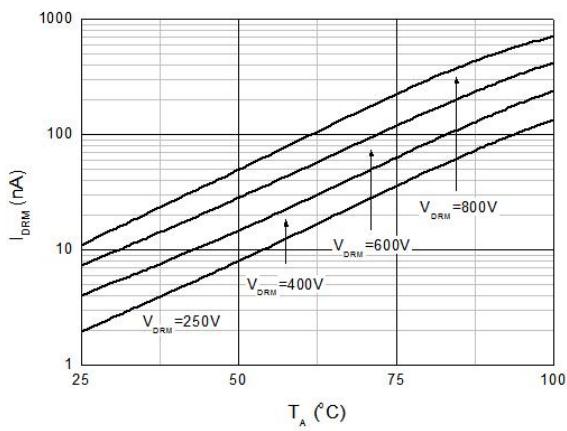


Fig.5 Normalized Off-state Terminal Voltage vs. Ambient Temperature

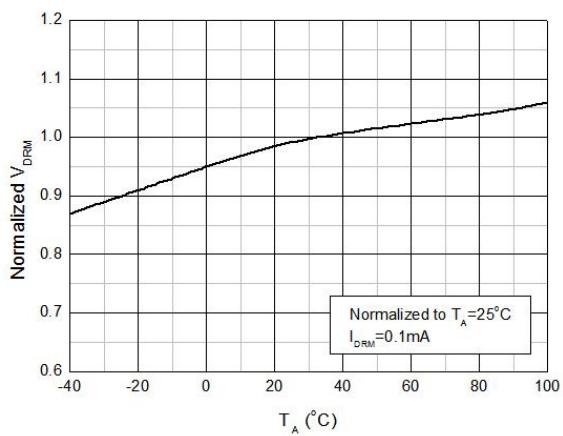
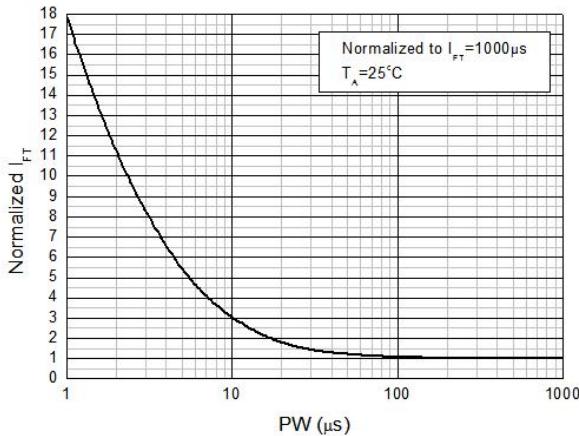


Fig.6 Normalized Trigger Current vs. LED Trigger Pulse Width



CHARACTERISTIC CURVES

Fig.7 Normalized Trigger Current vs. Ambient Temperature

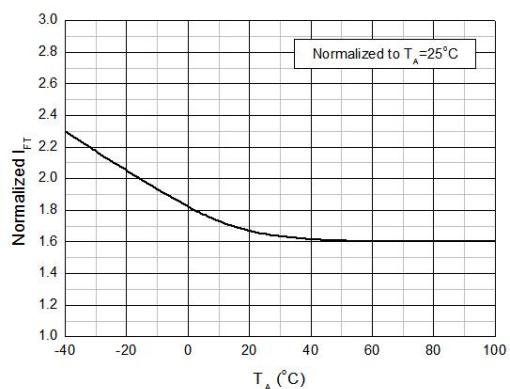


Fig.8 On-state Terminal Voltage vs. Ambient Temperature

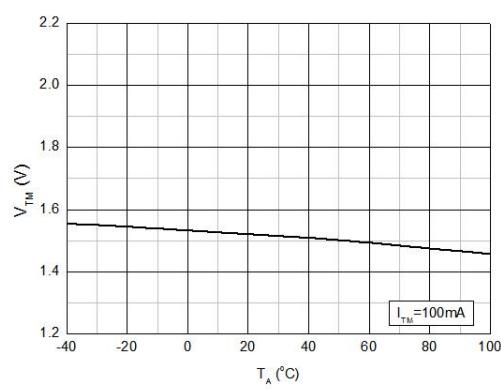


Fig.9 On-state Terminal Voltage vs. On-state Terminal Current

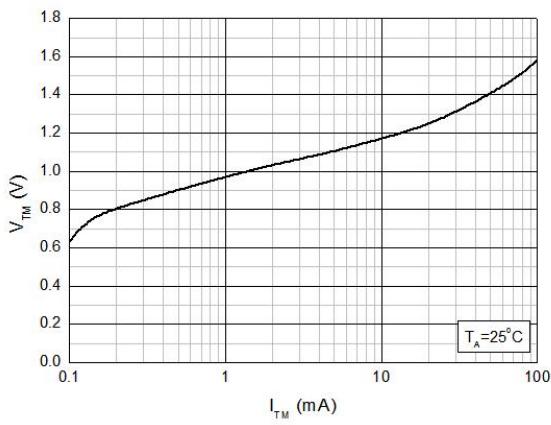


Fig.10 Holding Current vs. Ambient Temperature

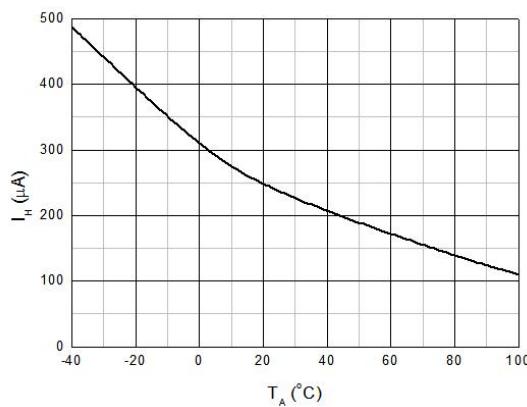


Fig.11 Normalized Inhibit Voltage vs. Ambient Temperature

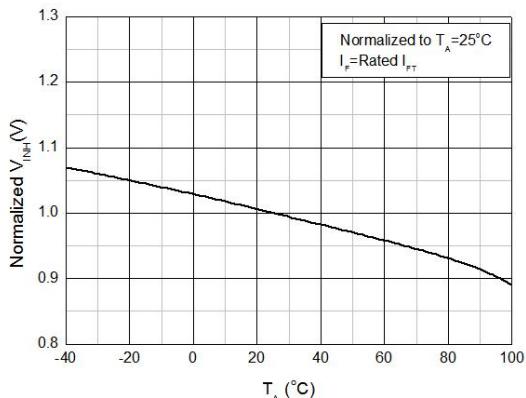
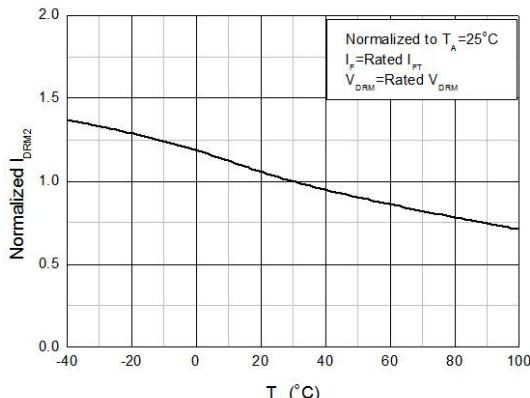


Fig.12 Normalized Leakage in Inhibit State vs. Ambient Temperature



CHARACTERISTIC CURVES

Fig.13 Turn On Time vs. Forward Current

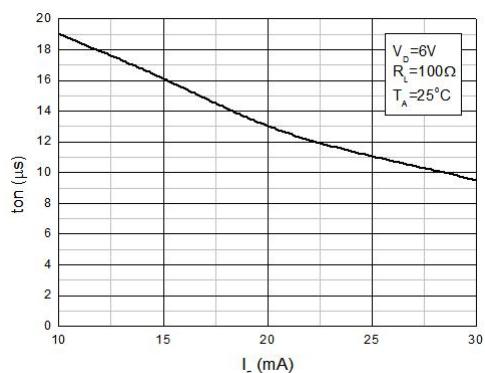
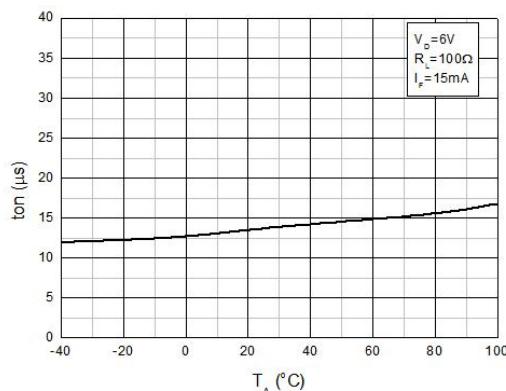


Fig.14 Turn On Time vs. Ambient Temperature



TEST CIRCUITS

Fig.15 Test Circuits of Turn On Time

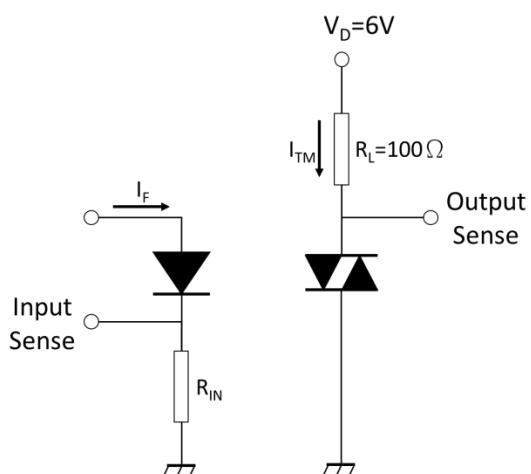


Fig.16 Waveforms of Turn On Time

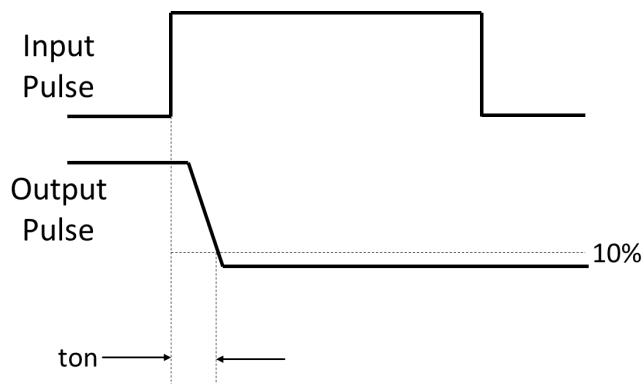


Fig.17 Test Circuits of dV/dt

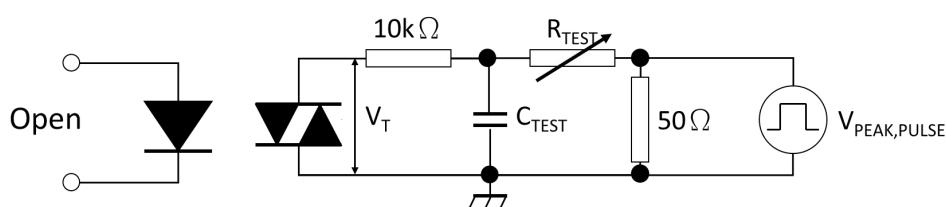
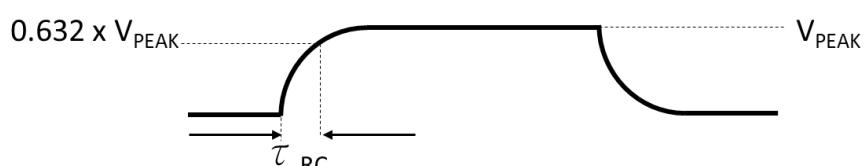


Fig.18 Waveforms of dV/dt

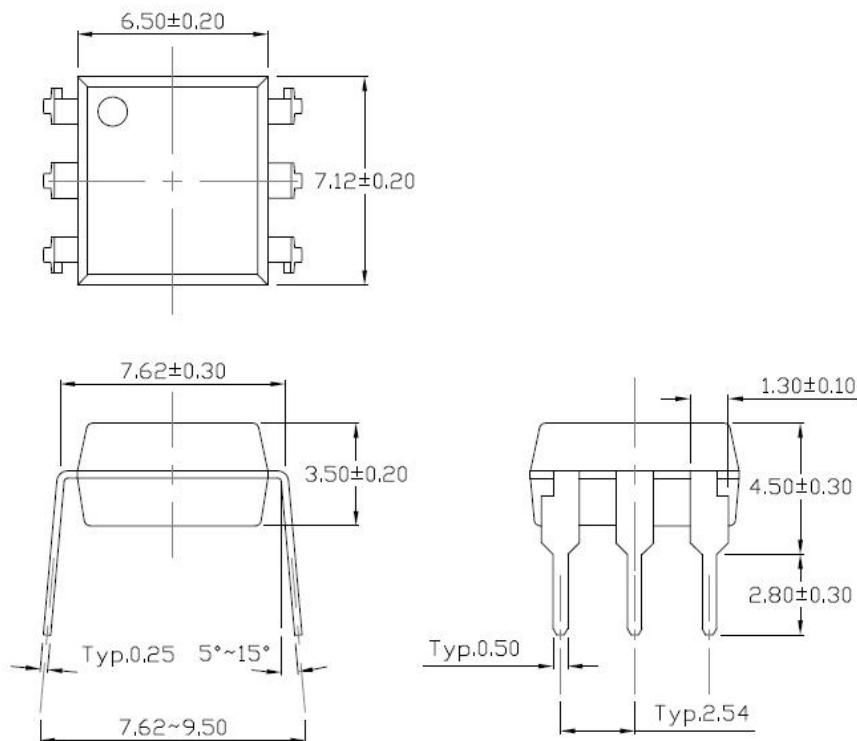


$$dv/dt = \frac{0.632 \times V_{PEAK}}{\tau_{RC}}$$

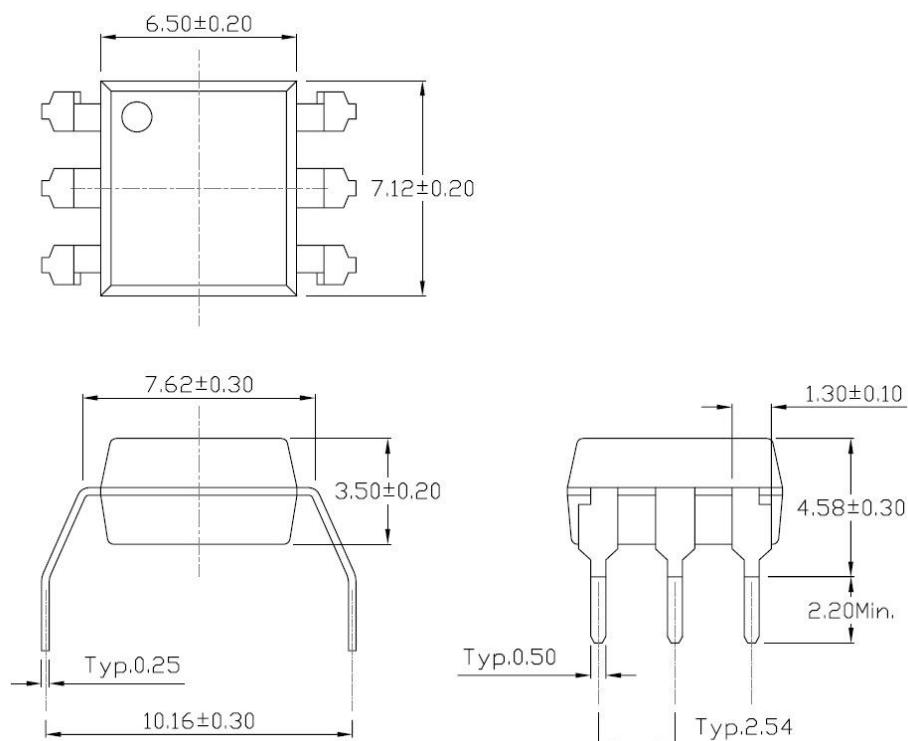
DIP6, DC Input, Zero-Cross Photo TRIAC Coupler

PACKAGE DIMENSIONS (Dimensions in mm unless otherwise stated)

Standard DIP – Through Hole (DIP Type)

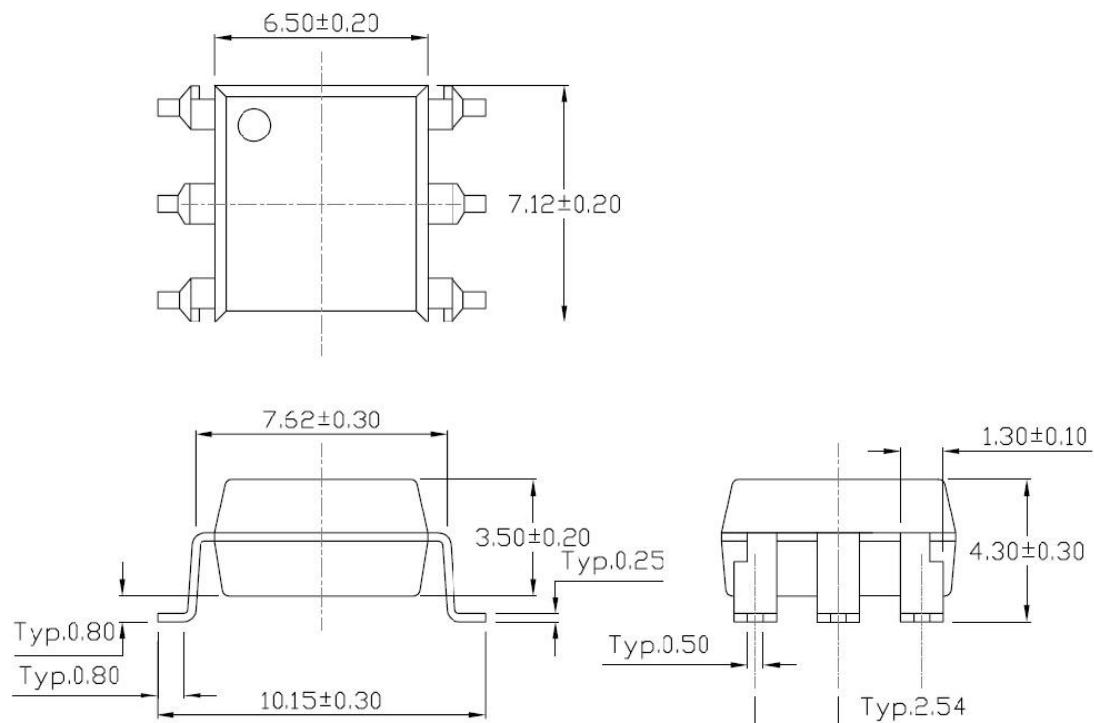


Gullwing (400mil) Lead Forming – Through Hole (M Type)

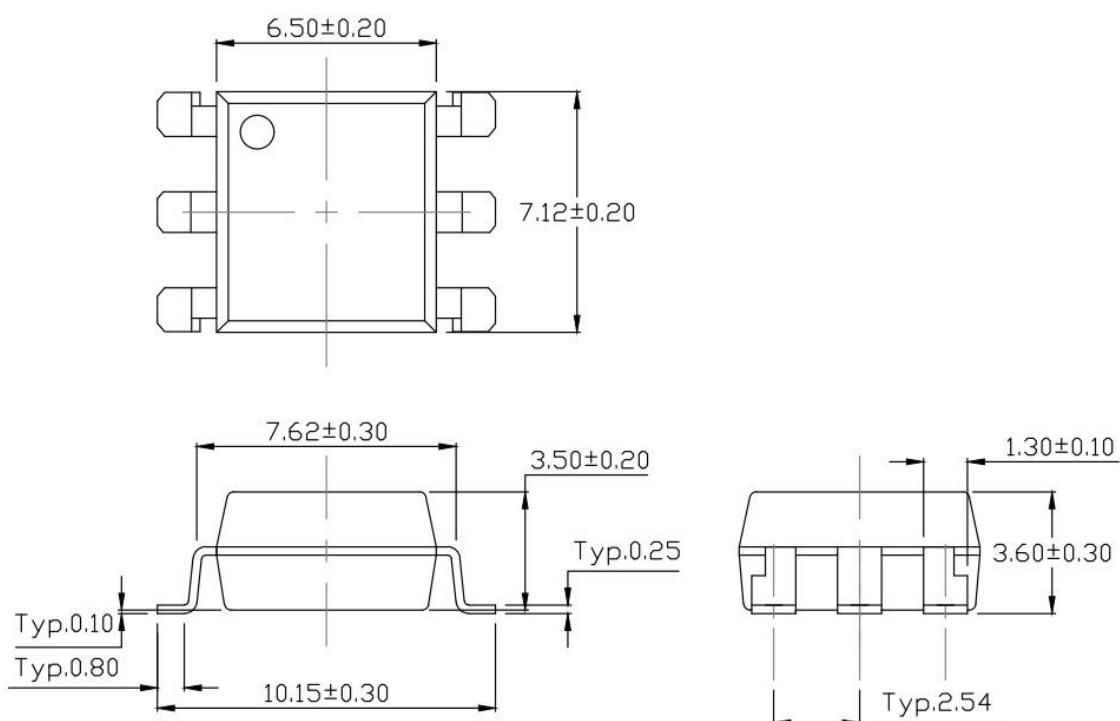


PACKAGE DIMENSIONS (Dimensions in mm unless otherwise stated)

Surface Mount Lead Forming (S Type)

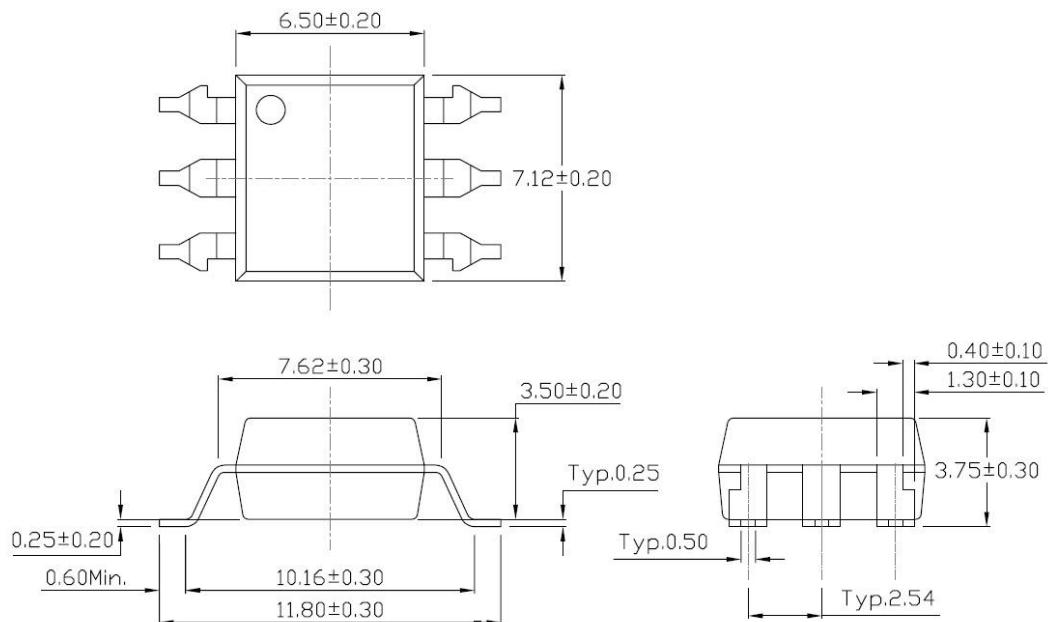


Surface Mount (Low Profile) Lead Forming (SL Type)



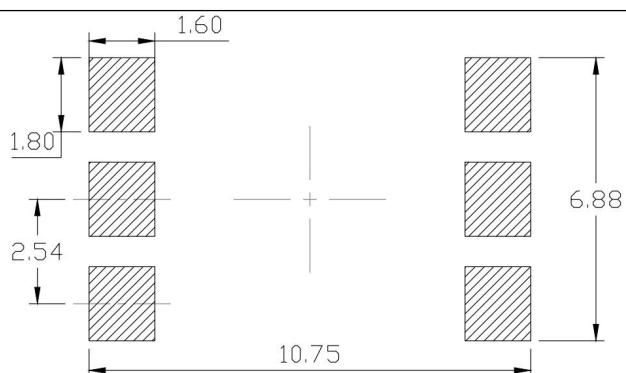
PACKAGE DIMENSIONS (Dimensions in mm unless otherwise stated)

Surface Mount (Low Profile) Lead Forming (SLM Type)

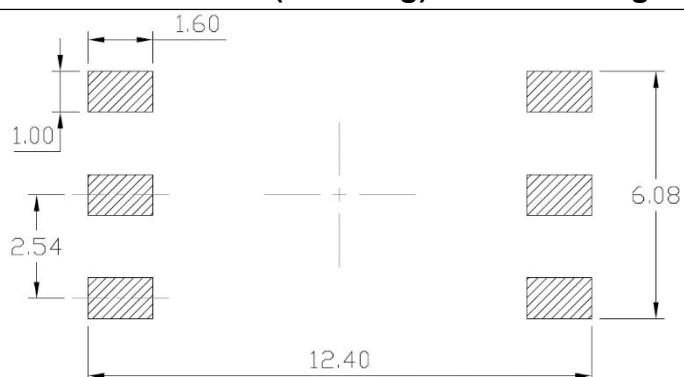


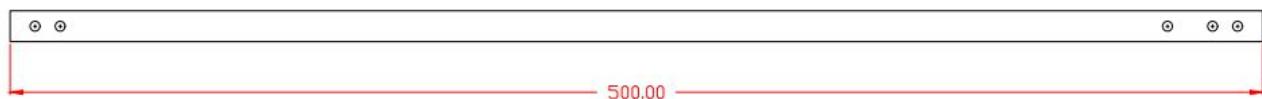
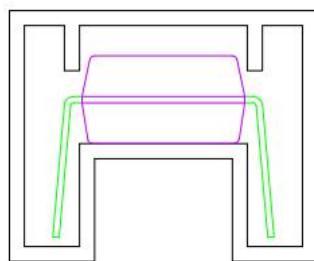
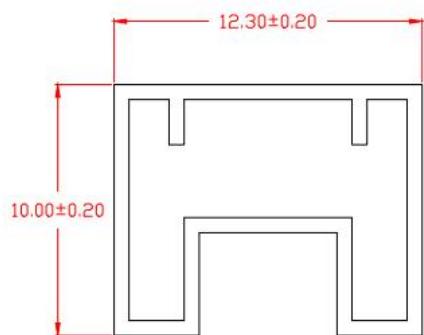
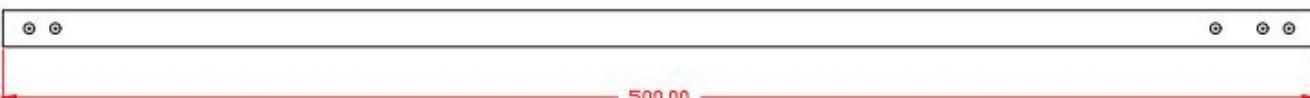
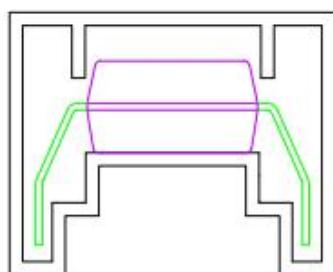
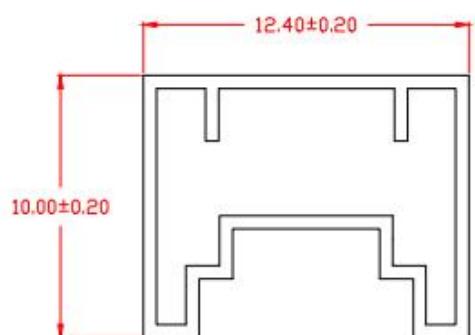
RECOMMENDED SOLDER MASK (Dimensions in mm unless otherwise stated)

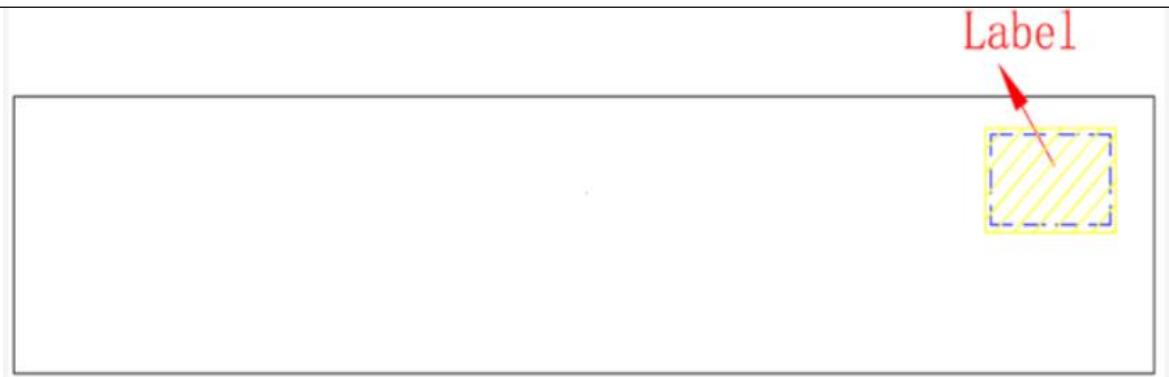
Surface Mount Lead Forming & Surface Mount (Low Profile) Lead Forming



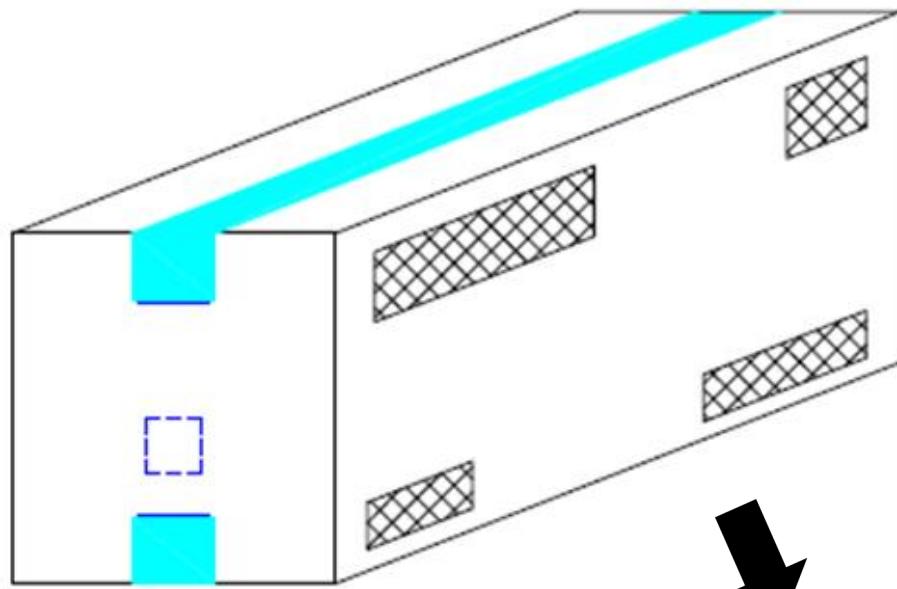
Surface Mount (Gullwing) Lead Forming



TUBE SPECIFICATIONS (Dimensions in mm unless otherwise stated)**Standard DIP****Option M**

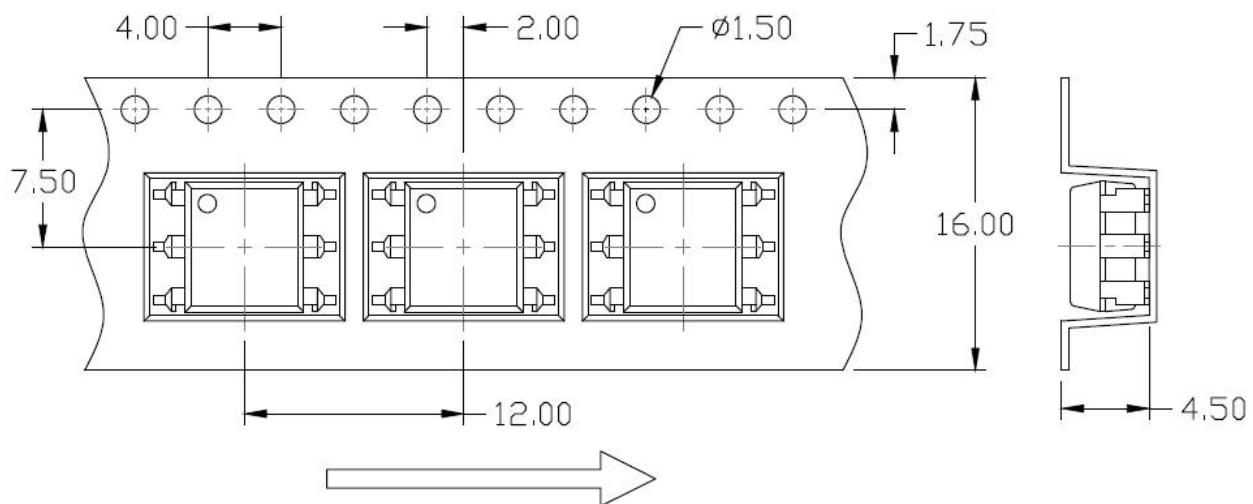
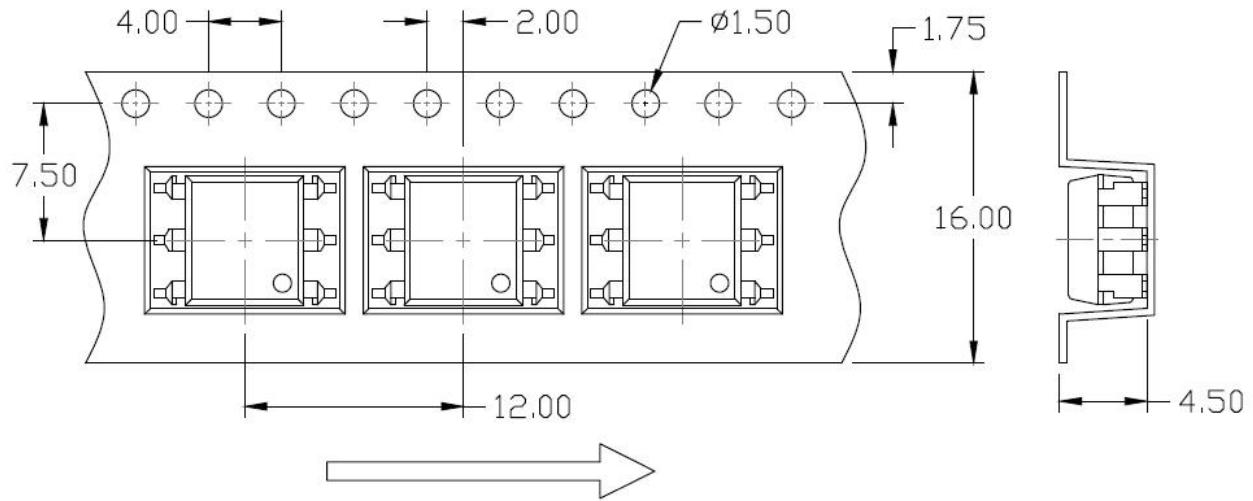
BOX SPECIFICATIONS (Tube Type)**Inner Box**

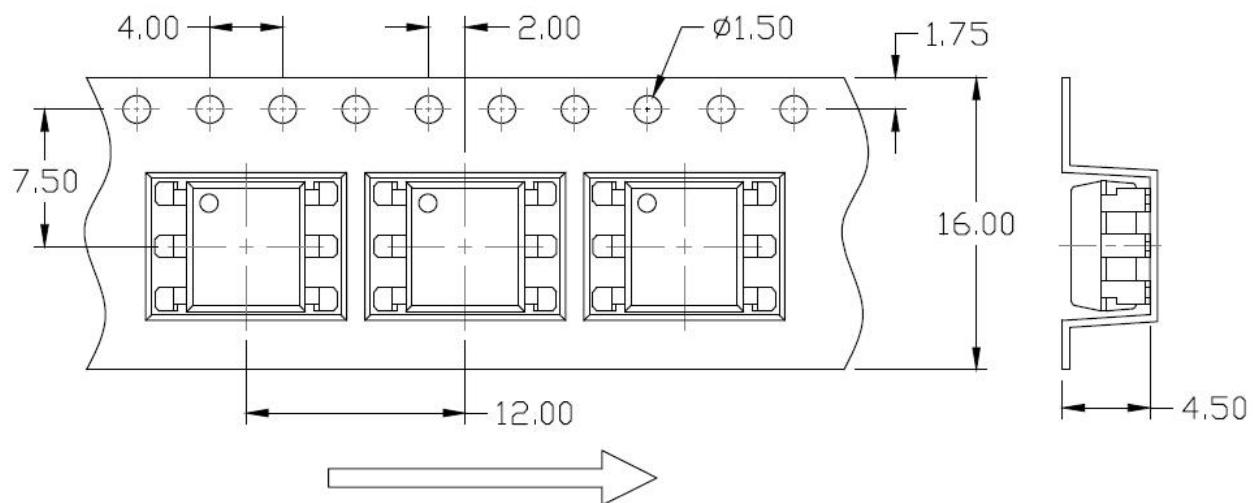
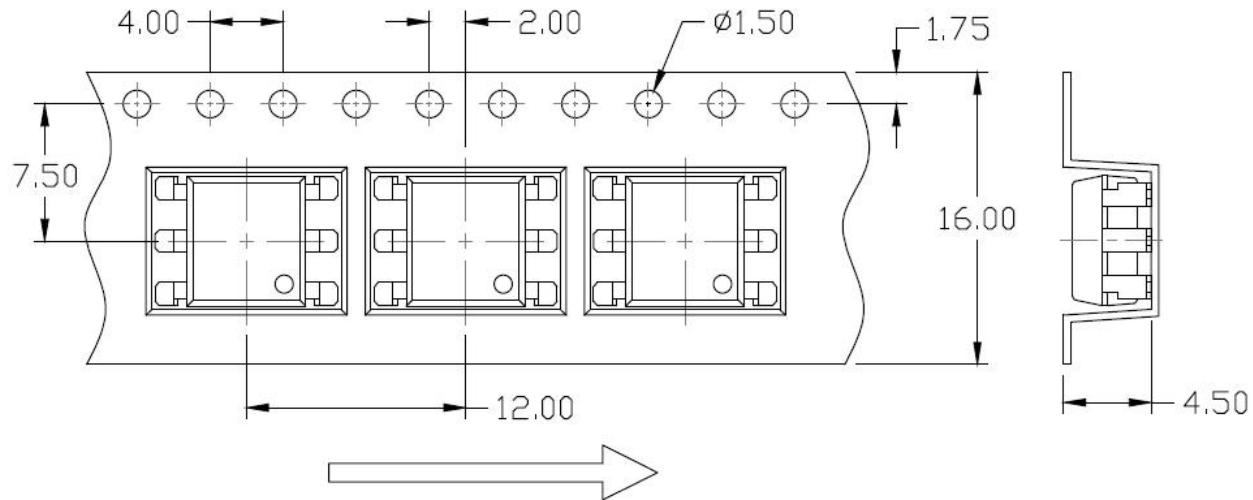
L x W x H = 52.5cm x 10.7cm x 4.7cm

Outer Box

L x W x H = 53.5cm x 23.5cm x 25.5cm

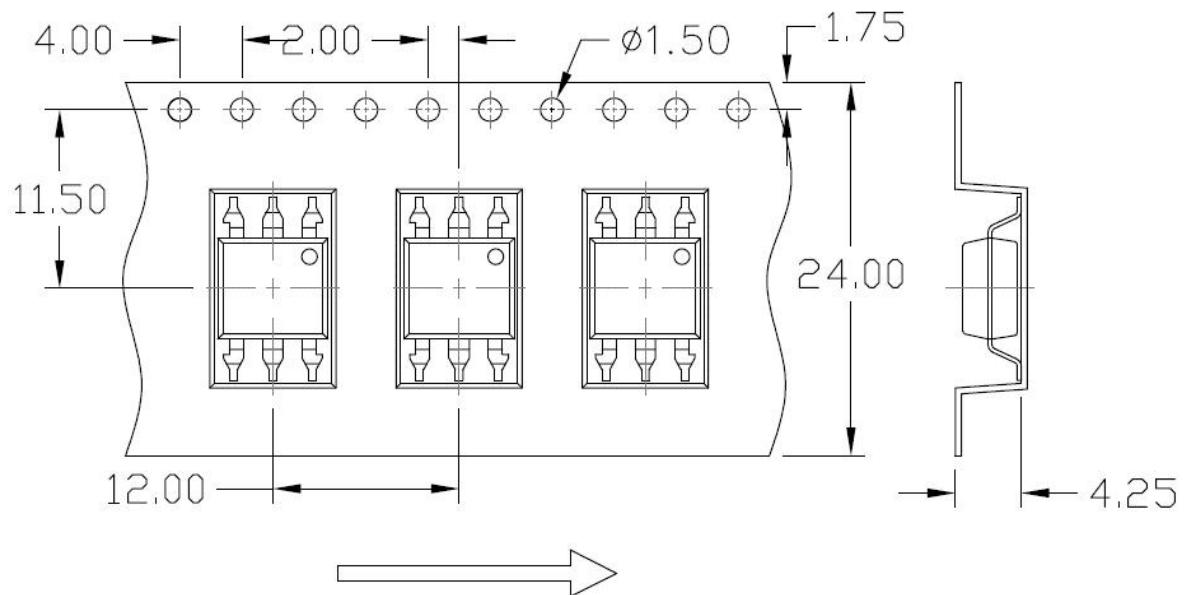


CARRIER TAPE SPECIFICATIONS (Dimensions in mm unless otherwise stated)**Option S(T1)****Option S(T2)**

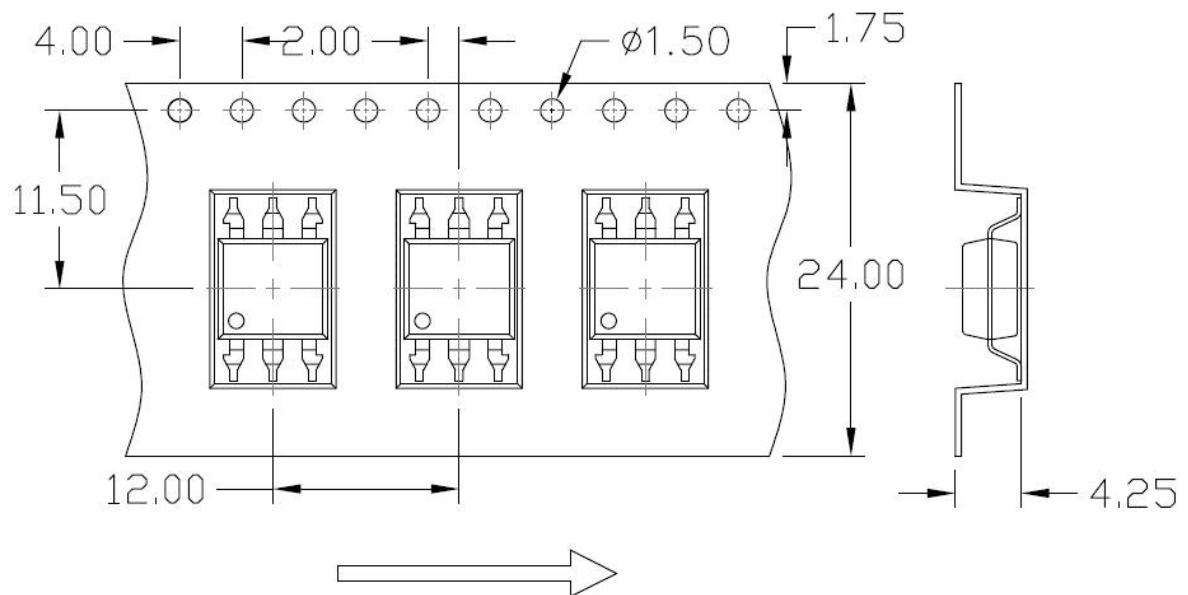
CARRIER TAPE SPECIFICATIONS (Dimensions in mm unless otherwise stated)**Option SL(T1)****Option SL(T2)**

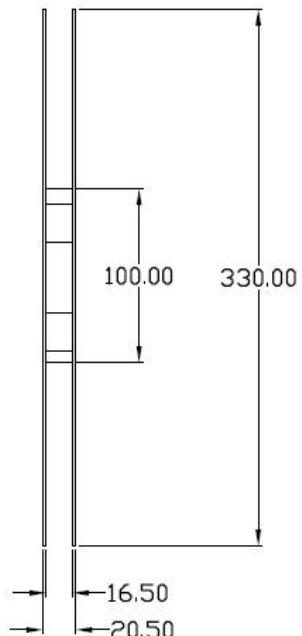
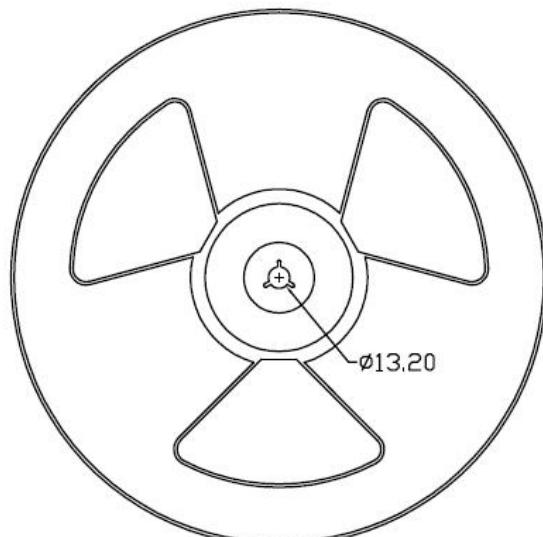
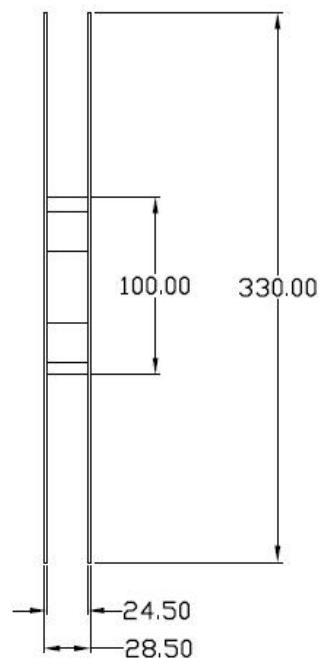
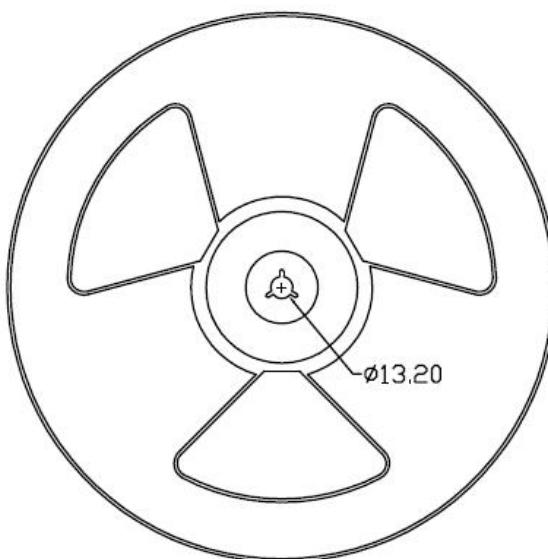
Carrier Tape Specifications (Dimensions in mm unless otherwise stated)

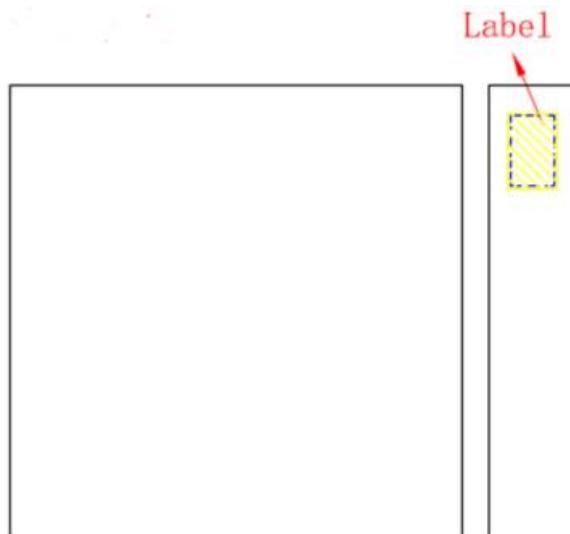
Option SLM(T1)



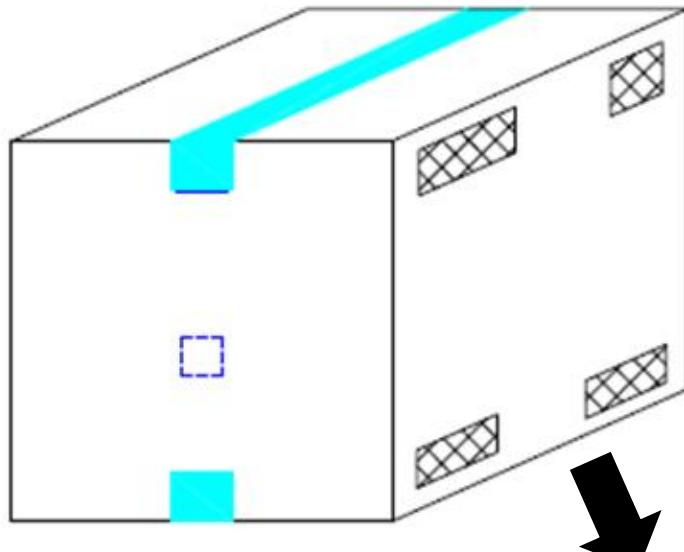
Option SLM(T2)



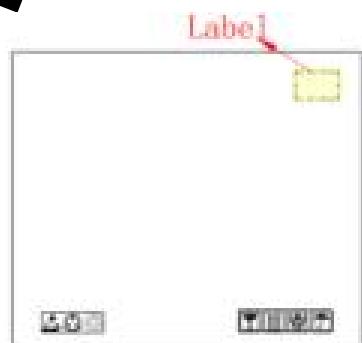
REEL SPECIFICATIONS (Dimensions in mm unless otherwise stated)**Option S & Option SL****Option SLM**

BOX SPECIFICATIONS (Reel Type)**Inner Box**

- $L \times W \times H = 36\text{cm} \times 36\text{cm} \times 6.9\text{cm}$

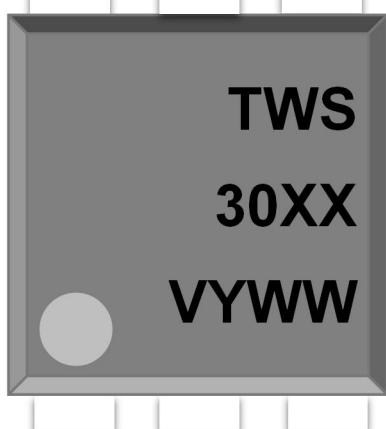
Outer Box

- Option1: $L \times W \times H = 45\text{cm} \times 38\text{cm} \times 38\text{cm}$
- Option2: $L \times W \times H = 39\text{cm} \times 38\text{cm} \times 38\text{cm}$



ORDERING AND MARKING INFORMATION

MARKING INFORMATION



TWS : Company Abbr.
30XX : Part Number & Rank
V : VDE Option
Y : Fiscal Year
WW : Work Week

ORDERING INFORMATION

TWS30XX(Y)(Z)-GV

TWS – Company Abbr.

30XX – Part Number

(31/32/33/41/42/43/61/62/63/81/82/83)

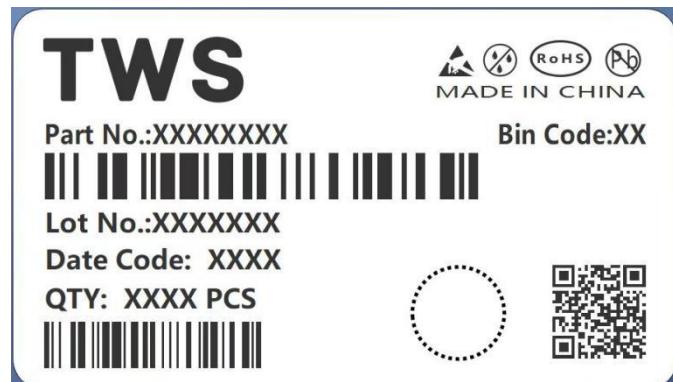
Y – Lead Form Option (M/S/SL/SLM/None)

Z – Tape and Reel Option (T1/T2)

G – Green Option (G or None)

V – VDE Option (V or None)

LABEL INFORMATION

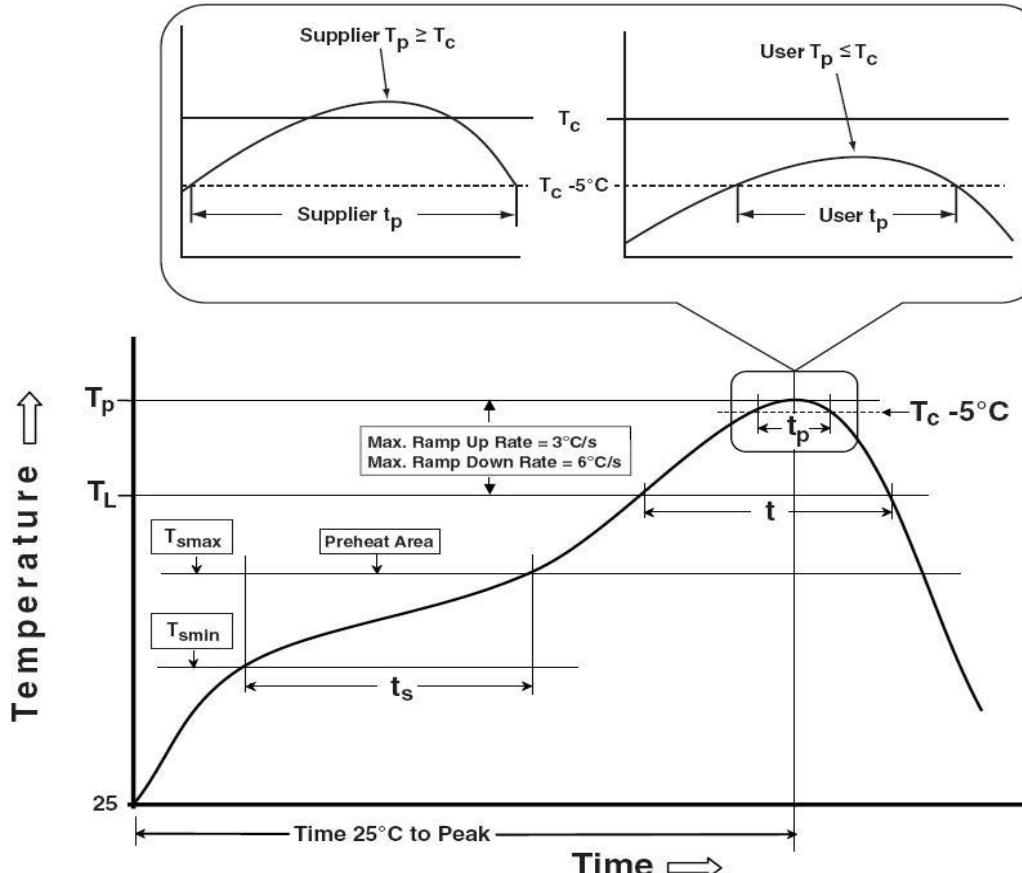


Packing Quantity

Option	Quantity	Quantity – Inner box	Quantity – Outer box
None	65 Units/Tube	32 Tubes/Inner box	10 Inner box/Outer box = 20.8k Units
M	65 Units/Tube	32 Tubes/Inner box	10 Inner box/Outer box = 20.8k Units
S(T1)	1000 Units/Reel	3 Reels/Inner box	5 Inner box/Outer box = 15k Units
S(T2)	1000 Units/Reel	3 Reels/Inner box	5 Inner box/Outer box = 15k Units
SL(T1)	1000 Units/Reel	3 Reels/Inner box	5 Inner box/Outer box = 15k Units
SL(T2)	1000 Units/Reel	3 Reels/Inner box	5 Inner box/Outer box = 15k Units
SLM(T1)	1000 Units/Reel	3 Reels/Inner box	5 Inner box/Outer box = 15k Units
SLM(T2)	1000 Units/Reel	3 Reels/Inner box	5 Inner box/Outer box = 15k Units

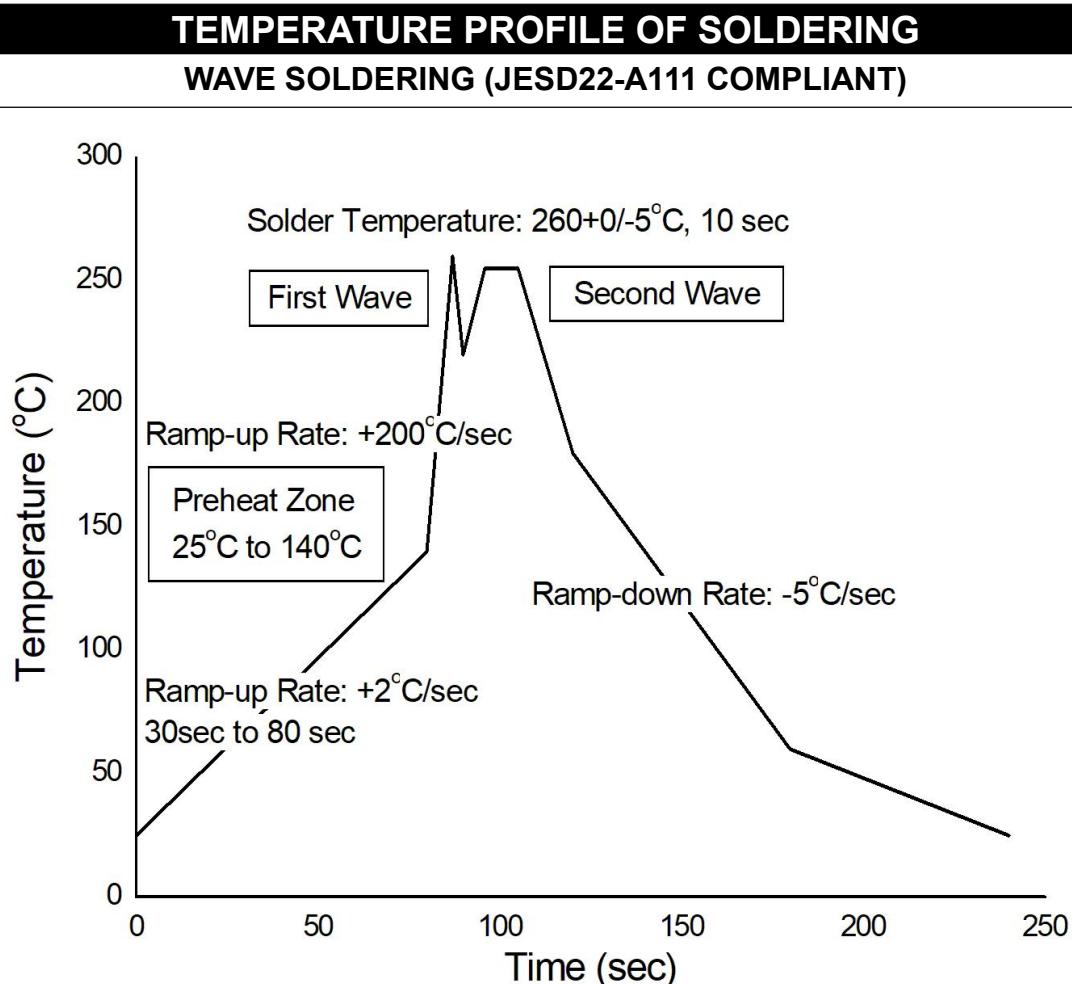
REFLOW INFORMATION

REFLOW PROFILE



IPC-020d-5-1

Profile Feature	Sn-Pb Assembly Profile	Pb-Free Assembly Profile
Temperature Min. (Tsmin)	100	150°C
Temperature Max. (Tsmax)	150	200°C
Time (ts) from (Tsmin to Tsmax)	60-120 seconds	60-120 seconds
Ramp-up Rate (tL to tP)	3°C/second max.	3°C/second max.
Liquidous Temperature (TL)	183°C	217°C
Time (tL) Maintained Above (TL)	60 – 150 seconds	60 – 150 seconds
Peak Body Package Temperature	235°C +0°C / -5°C	260°C +0°C / -5°C
Time (tP) within 5°C of 260°C	20 seconds	30 seconds
Ramp-down Rate (TP to TL)	6°C/second max	6°C/second max
Time 25°C to Peak Temperature	6 minutes max.	8 minutes max.

**HAND SOLDERING BY SOLDERING IRON**

Soldering Temperature	380+0/-5°C
Soldering Time	3 sec max.

- One time soldering is recommended for all soldering method.
- Do not solder more than three times for IR reflow soldering.

DISCLAIMER

- TWS is continually improving the quality, reliability, function and design. TWS reserves the right to make changes without further notices.
- The characteristic curves shown in this datasheet are representing typical performance which are not guaranteed.
- TWS makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, TWS disclaims (a) any and all liability arising out of the application or use of any product, (b) any and all liability, including without limitation special, consequential or incidental damages, and (c) any and all implied warranties, including warranties of fitness for particular purpose.
- The products shown in this publication are designed for the general use in electronic applications such as office automation, equipment, communications devices, audio/visual equipment, electrical application and instrumentation purpose, non-infringement and merchantability.
- This product is not intended to be used for military, aircraft, automotive, medical, life sustaining or lifesaving applications or any other application which can result in human injury or death.
- Please contact TWS sales agent for special application request.
- Immerge unit's body in solder paste is not recommended.
- Parameters provided in datasheets may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated in each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify TWS's terms and conditions of purchase, including but not limited to the warranty expressed therein.
- Discoloration might be occurred on the package surface after soldering, reflow or long-time use. It neither impacts the performance nor reliability.